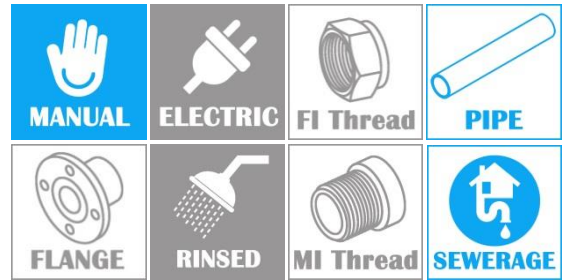


EPOXY COATED HUBLESS PIPE & FITTINGS

COMPLY WITH EN877:2010 01

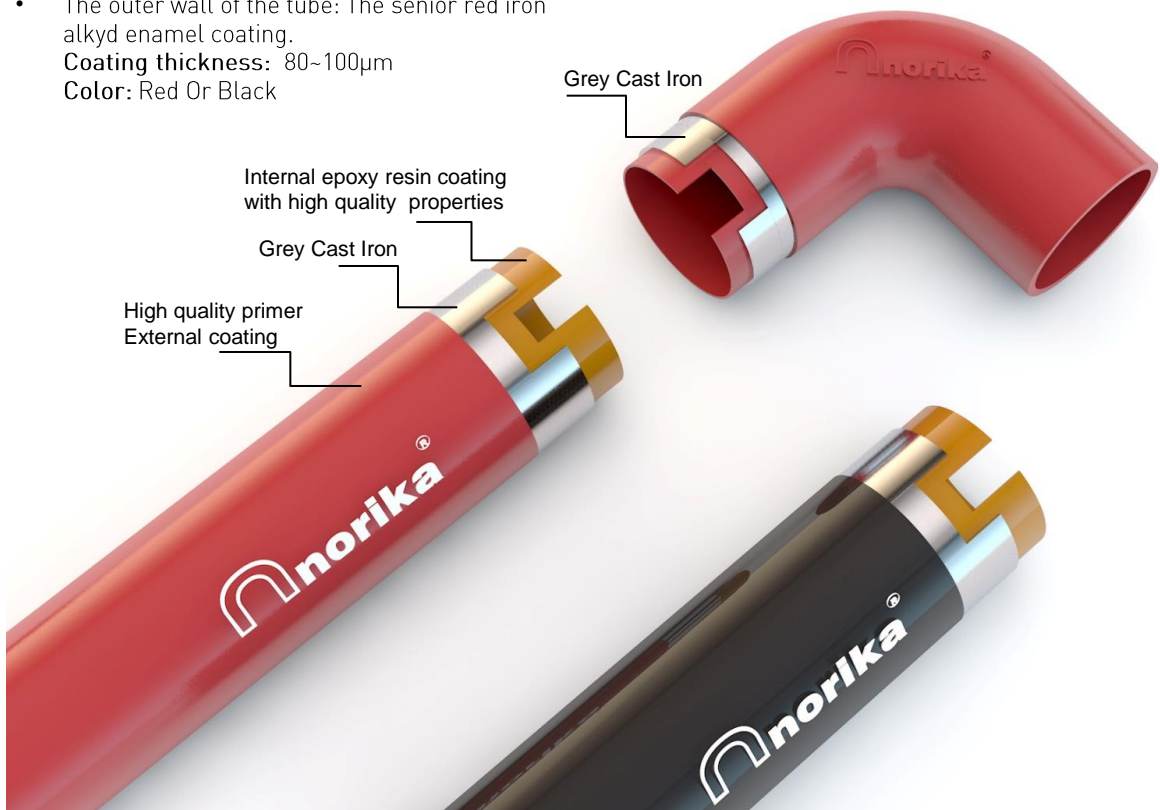


Pipes:

- The inner wall of the tube: two-component epoxy resins consists of a resin and a hardener component.
Coating thickness: Min- 120µm Or 240~280µm
- The outer wall of the tube: The senior red iron alkyd enamel coating.
Coating thickness: 80~100µm
Color: Red Or Black

Fittings:

- Epoxy fittings inside and outside: Fusion bonded epoxy coating.
- Coating Thickness: Min- 240µm



DIMENSIONS OF PIPES AND FITTINGS

DN (mm)	Outer Diameter Nominal (mm)	Outer Diameter Minimum (mm)	Wall Thickness Nominal (mm)	Wall Thickness Minimum (mm)
50	60.0	57.0	3.5	3.0
75	85.0	82.0	3.5	3.0
100	112.0	109.0	3.5	3.0
125	137.0	133.0	4.0	3.5
150	162.0	158.0	4.0	3.5
200	212.0	208.0	5.0	4.0
250	276.5	271.5	5.5	4.5
300	328.5	323.5	6.0	5.0